

Display Elektronik GmbH

DATA SHEET

TFT- MODULE

**DEM 1024600J VMH-PW-N
(C-TOUCH)**

7" TFT

Product Specification

Ver.: 1

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1. General Description and Features

DEM 1024600J VMH-PW-N(C-TOUCH) is 7.0" color TFT (Thin Film Transistor) liquid crystal display composed of a TFT-LCD module, a driver circuit, a touch panel and a back-light unit. By applying 1024×600 images are displayed on the 7.0" diagonal screen. Display 16.7M colors by R.G.B signal input.

1.1 Features

- Back-light with 30 LEDs are available.
- IPS
- 7.0(16:9 diagonal) inch configuration
- ROHS Compliance

1.2 LCD Module

Item	Specification	Unit
Screen Size	7.0 Inches	Diagonal
Display Resolution	1024 x 600	Pixel
Active Area	154.21 x 85.92	mm
Outline Dimension	164.90 x 100.00 x 5.12	mm
Display Mode	Normally Black	--
Color Arrangement	RGB-Vertical Stripe	--
Pixel Pitch	0.1506 x 0.1432	mm
Viewing Direction	All	--
Input Interface	LVDS	--

2. Mechanical Information

Item		Min.	Typ.	Max.	Unit	Note
Module Size	Horizontal (H)	164.60	164.90	165.20	mm	
	Vertical (V)	99.70	100.00	100.30	mm	
	Thickness (T)	4.82	5.12	5.42	mm	(1)
Weight		--	(TBD)	--	g	--

Note (1) Not Include Component. Refer to the Outline Dimension Drawing as attached.

3. Electrical Specifications

3.1 Absolute Max. Ratings

3.1.1 Absolute Ratings of Environment

If the operating condition exceeds the following absolute maximum ratings, the TFT LCD module may be damaged permanently.

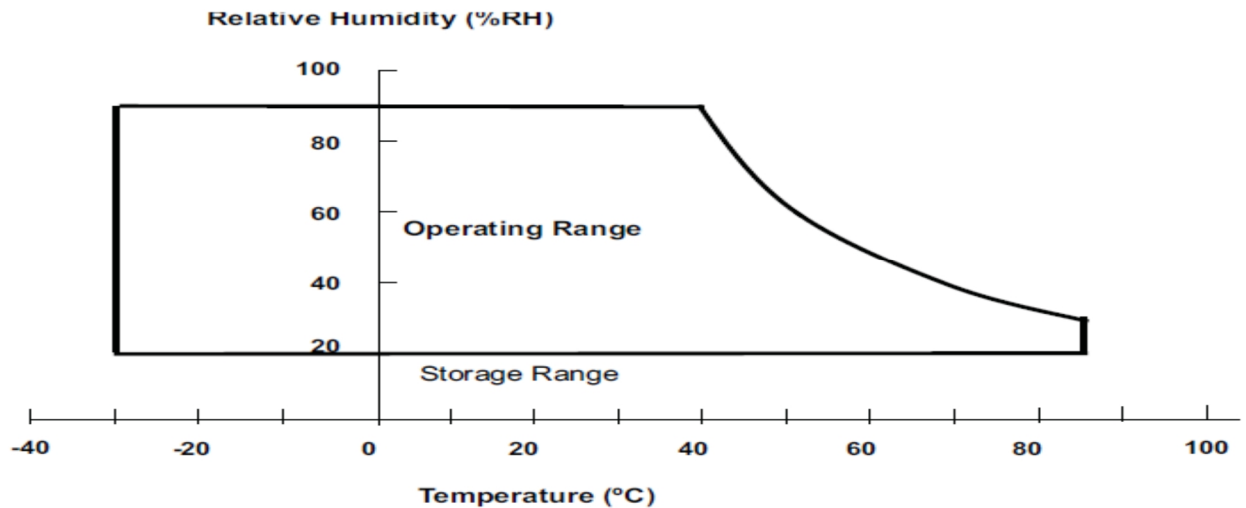
(Ta=25°C ± 2°C, Vss=GND=0)

Item	Symbol	Min.	Max.	Unit	Note
Storage Temperature	T _{STG}	-30	80	°C	(1)
Operating Temperature	T _{OPR}	-20	70	°C	(1,2,3)

Note (1) 90 % RH Max. (40 °C ≥ Ta). Maximum wet-bulb temperature at 39 °C or less. (Ta > 40 °C) No condensation.

Note (2) In case of below 0°, the response time of liquid crystal (LC) becomes slower and the color of panel becomes darker than normal one. Level of retardation depends on temperature, because of LC's character

Note (3) Only operation is guaranteed at operating temperature. Contrast, response time, another display quality are evaluated at +25°C.



3.1.2 Electrical Absolute Maximum Ratings

3.1.2.1 TFT-LCD Module

(Vss=GND=0)

Parameter	Symbol	Min.	Max.	Unit	Remark
Power Supply Voltage	V _{CC 3.3V}	2.3	3.6	V	

3.1.2.2 Backlight Unit

(Vss=GND=0)

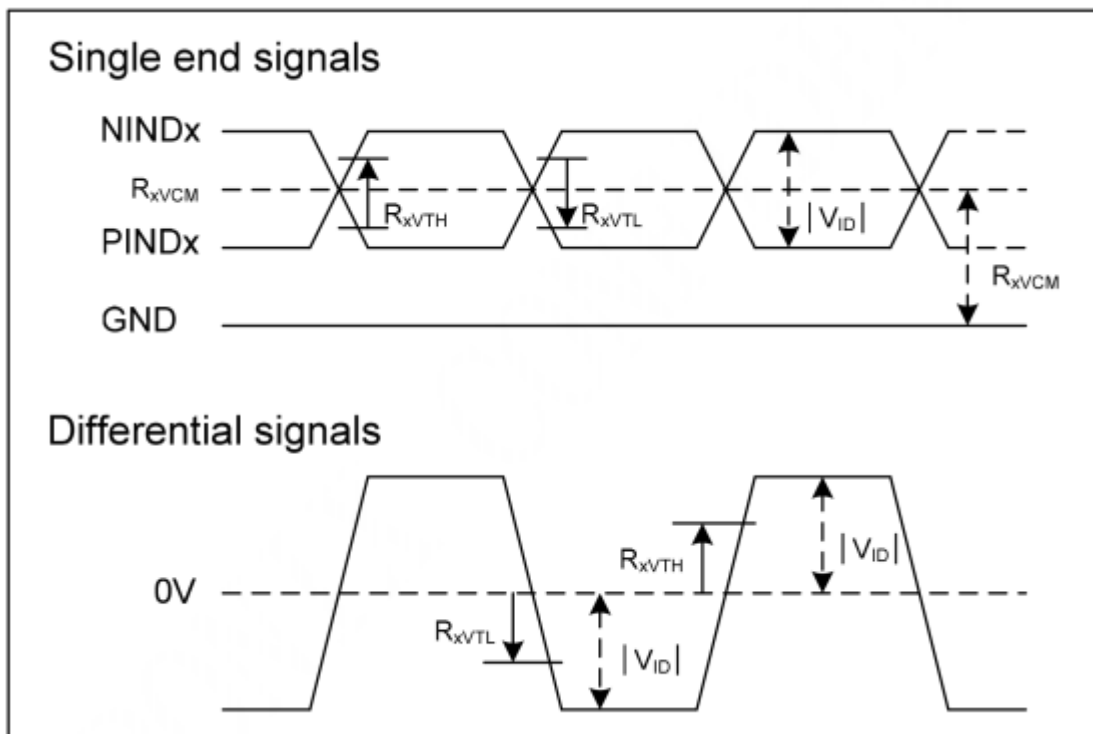
Parameter	Symbol	Min.	Max.	Unit	Remark
Current of Backlight Unit	IB	--	250	mA	
Voltage of Backlight Unit	VB	--	10.2	V	

3.1.3 DC Electrical Characteristics of the TFT LCD

LVDS mode (Receiver Differential Input (PIND0~PIND3, NIND0~NIND3, PINC, NINC))

Parameter	Symbol	Min	Typ.	Max.	Unit	Conditions
Differential input high threshold voltage	R_{xVTH}			0.1	V	$R_{xVCM} = 1.2V$
Differential input low threshold voltage	R_{xVTL}	-0.1			V	
Input voltage range (singled-end)	R_{xVIN}	0		2.4	V	
Differential input common mode voltage	R_{xVCM}	$ V_{ID} / 2$		$2.4 - V_{ID} / 2$	V	
Differential input voltage	$ V_{ID} $	0.2		0.6	V	
Differential input leakage current	$R_{V_{xIz}}$	-10		10	μA	
Power supply Operating current	ICC		(230)	(320)	mA	

(Include 3.3V DC-VGH, VGL, AVDD, VCOM Driver current).

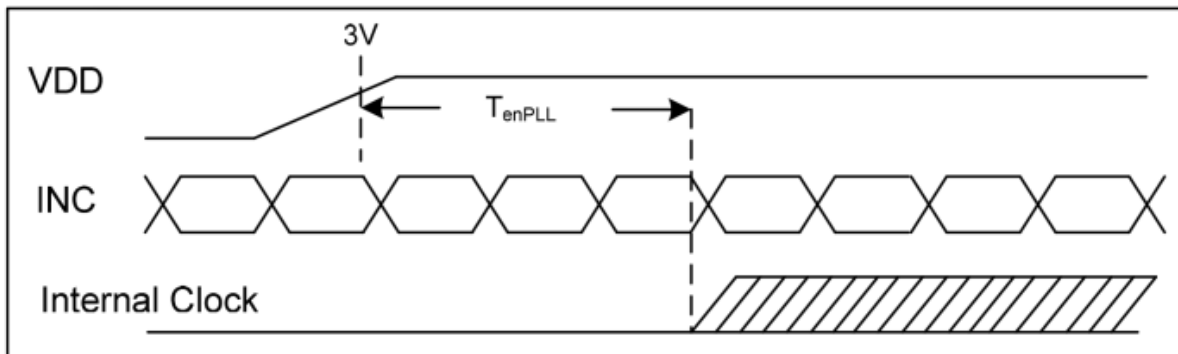
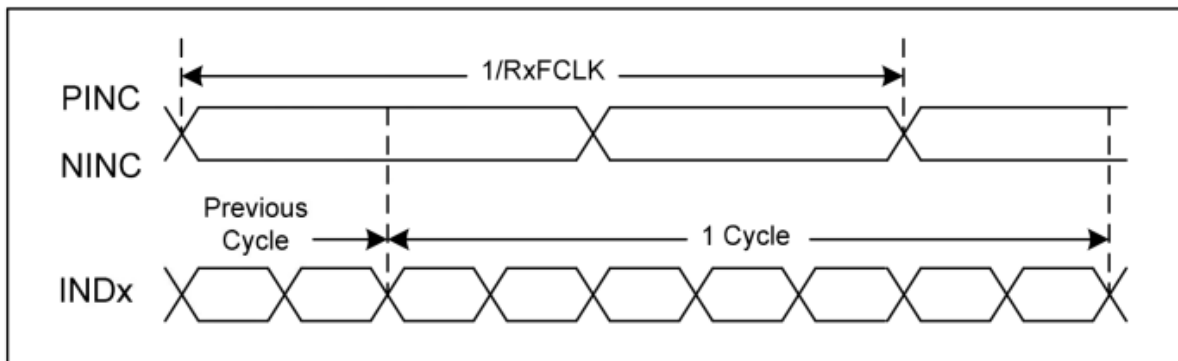


3.2 Timing Characteristic of The LCD

3.2.1 Timing Condition Timing Characteristic

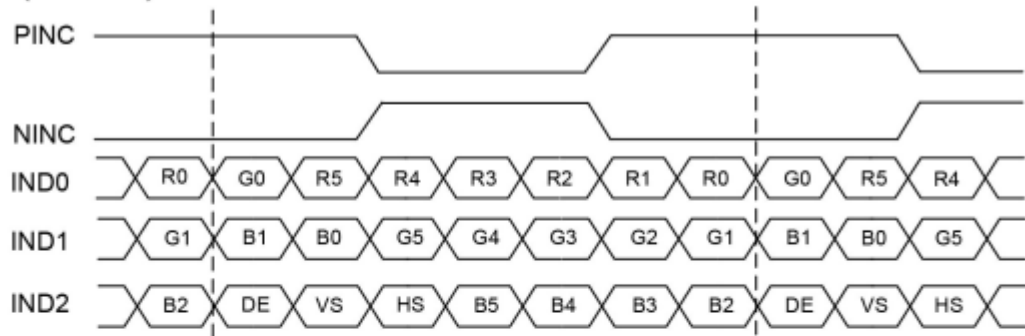
LVDS mode

Parameter	Symbol	Min	Typ.	Max.	Unit	Conditions
Clock Frequency	R_{xFCLK}	20		71	MHz	
Input data skew margin	T_{RSKM}	500			ps	$ V_{ID} = 400mV$ $R_{xVCM} = 1.2V$ $R_{xFCLK} = 71MHz$
Clock high time	T_{LVCH}		$4/(7 \times R_{xFCLK})$		ns	
Clock low time	T_{LVCL}		$3/(7 \times R_{xFCLK})$		ns	
PLL wake-up time	T_{enPLL}			150	us	

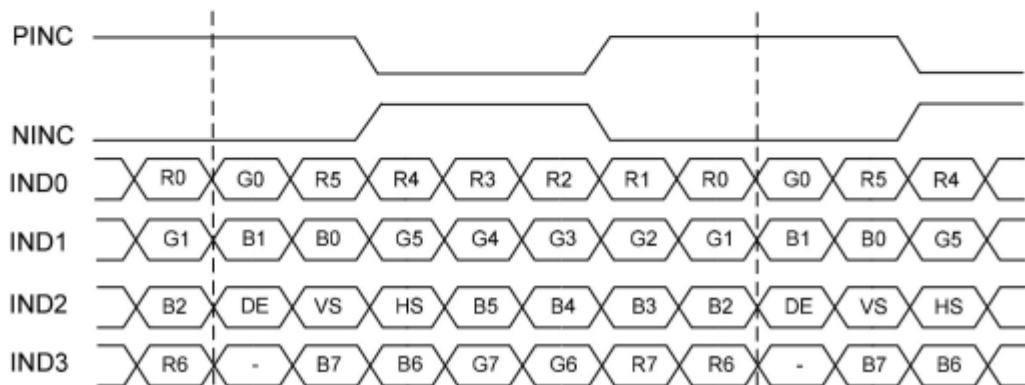


3.2.2 Data Input ForData Input Format For LVDS

6 bit LVDS input(HSD="H")



8 bit LVDS input(HSD="L")

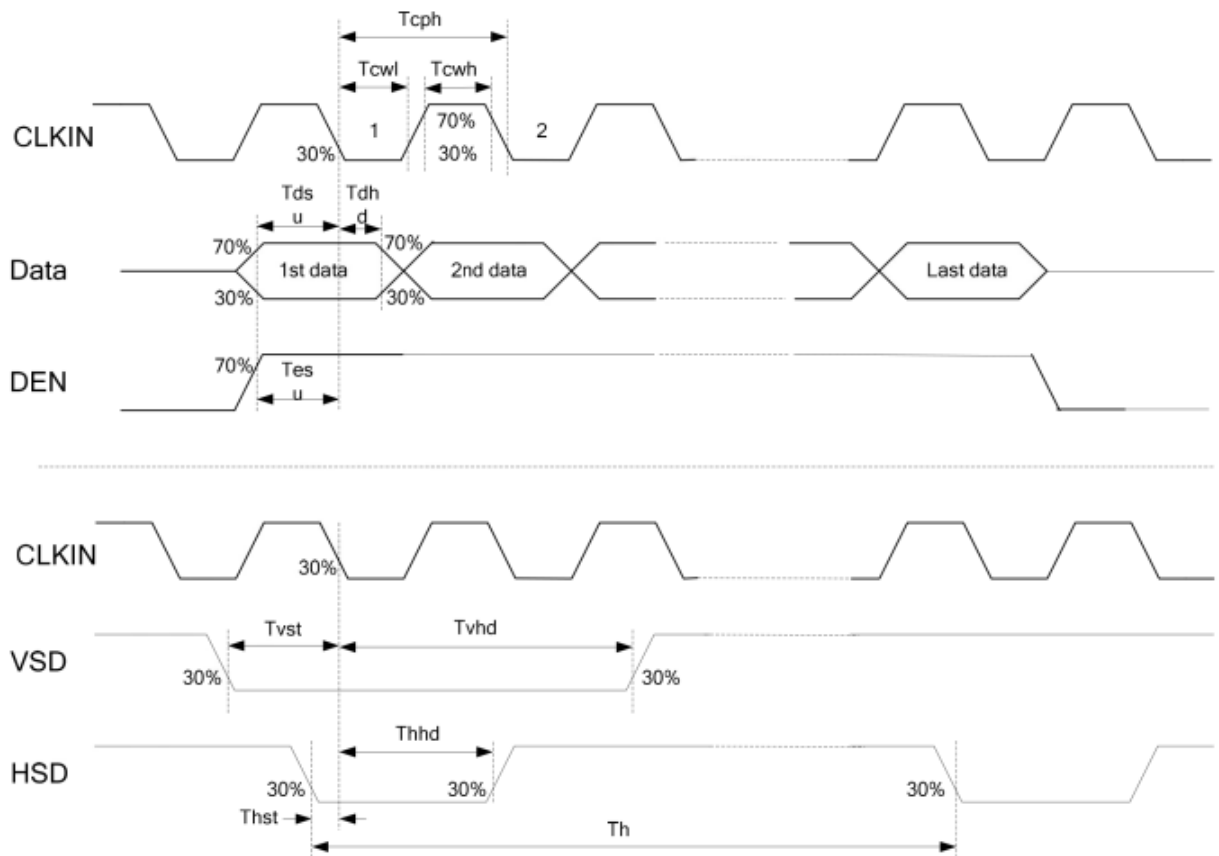


Timing Table

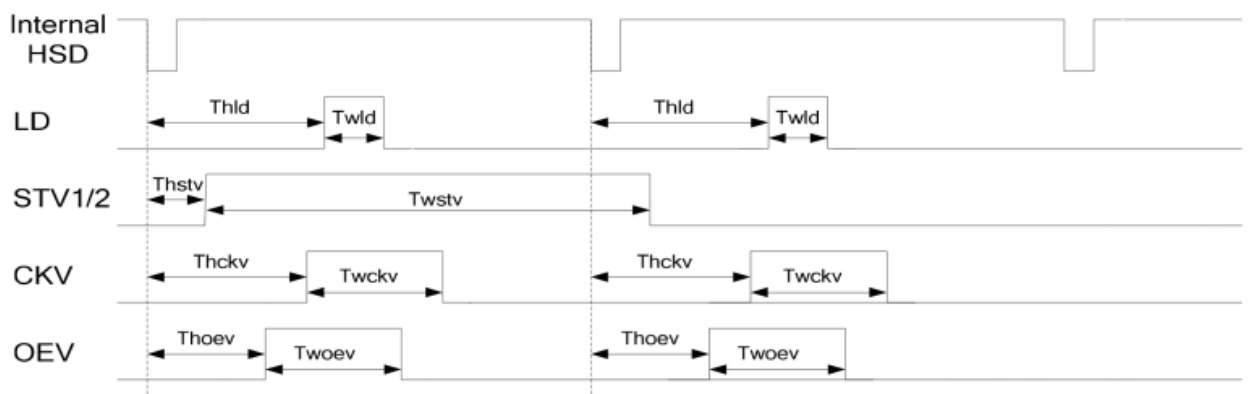
Parameter	Symbol	Min	Typ.	Max.	Unit	Conditions
CLKIN Frequency	Fclk	-	65	71	MHz	VDD=2.3V~3.6V
CLKIN Cycle Time	Tclk	14.1	15.4	-	ns	
CLKIN Pulse Duty	Tcwh	40	50	60	%	Tclk
Time from HSD to Source Output	Thso	-	64	-	CLKIN	
Time from HSD to LD	Thld	-	64	-	CLKIN	
Time from HSD to STV	Thstv	-	2	-	CLKIN	
Time from HSD to CKV	Thckv	-	20	-	CLKIN	
Time from HSD to OEV	Thoev	-	4	-	CLKIN	
LD pulse width	Twld	-	10	-	CLKIN	
CKV pulse width	Twckv	-	66	-	CLKIN	
OEV pulse width	Twoev	-	74	-	CLKIN	

Timing Diagram

Input Clock and Data Timing Diagram



Gate output Timing Diagram (Dual Gate)



For 1024x600 panel**MODE="H" : DE mode**

Parameter	Symbol	Value			Unit
		Min.	Typ.	Max.	
CLKIN frequency@ Frame rate = 60Hz	fclk	40.8	51.2	67.2	MHz
Horizontal display area	thd	1024			CLKIN
1 Horizontal Line	th	1114	1344	1400	
HSD Blanking	thb+thfp	90	320	376	
Vertical display area	tvd	600			H
1 vertical Line	tv	610	635	800	
VSD Blanking	tvb+tvfp	10	35	200	

MODE="L" : SYNC mode

Horizontal input timing

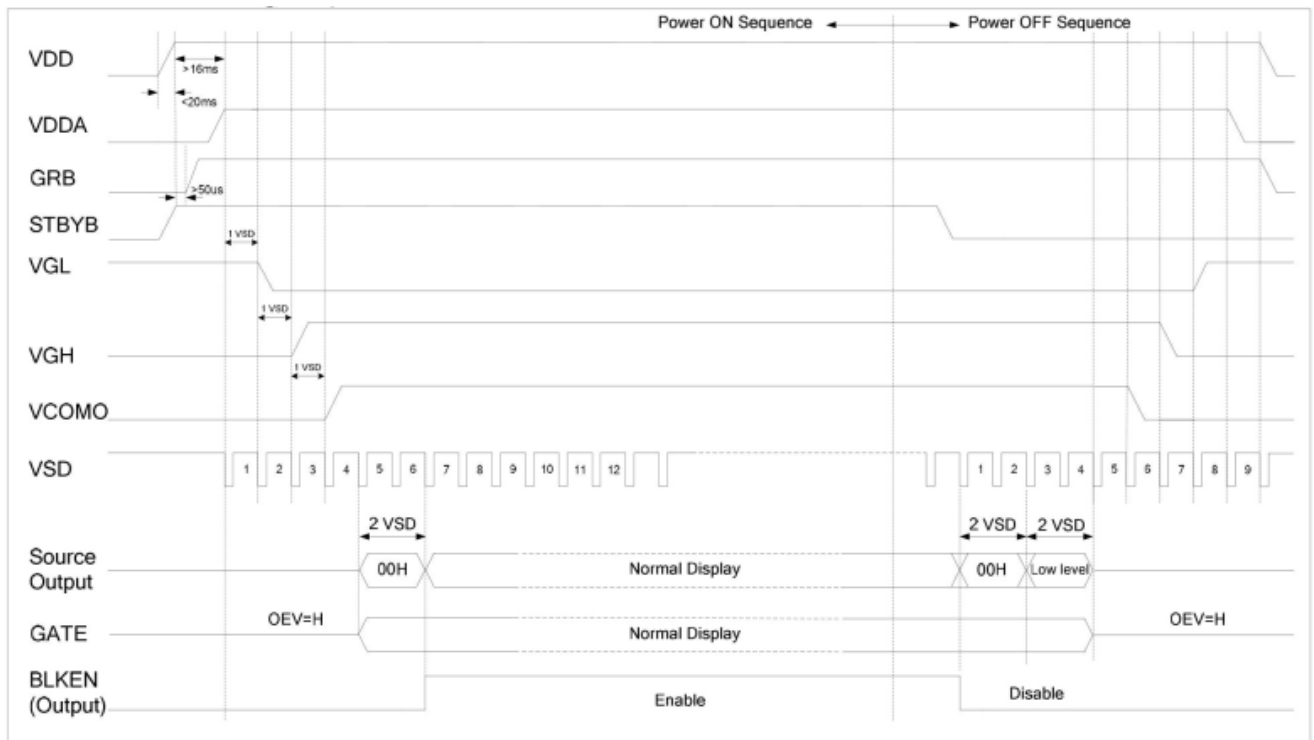
Parameter	Symbol	Value			Unit
		Min.	Typ.	Max.	
CLKIN frequency@ Frame rate = 60Hz	fclk	44.9	51.2	63	MHz
Horizontal display area	thd	1024			CLKIN
1 Horizontal Line	th	1200	1344	1400	
HSD pulse width	thpw	1	-	140	
HSD Blanking	thb	160			
HSD Front Porch	thfp	16	160	216	

Vertical input timing

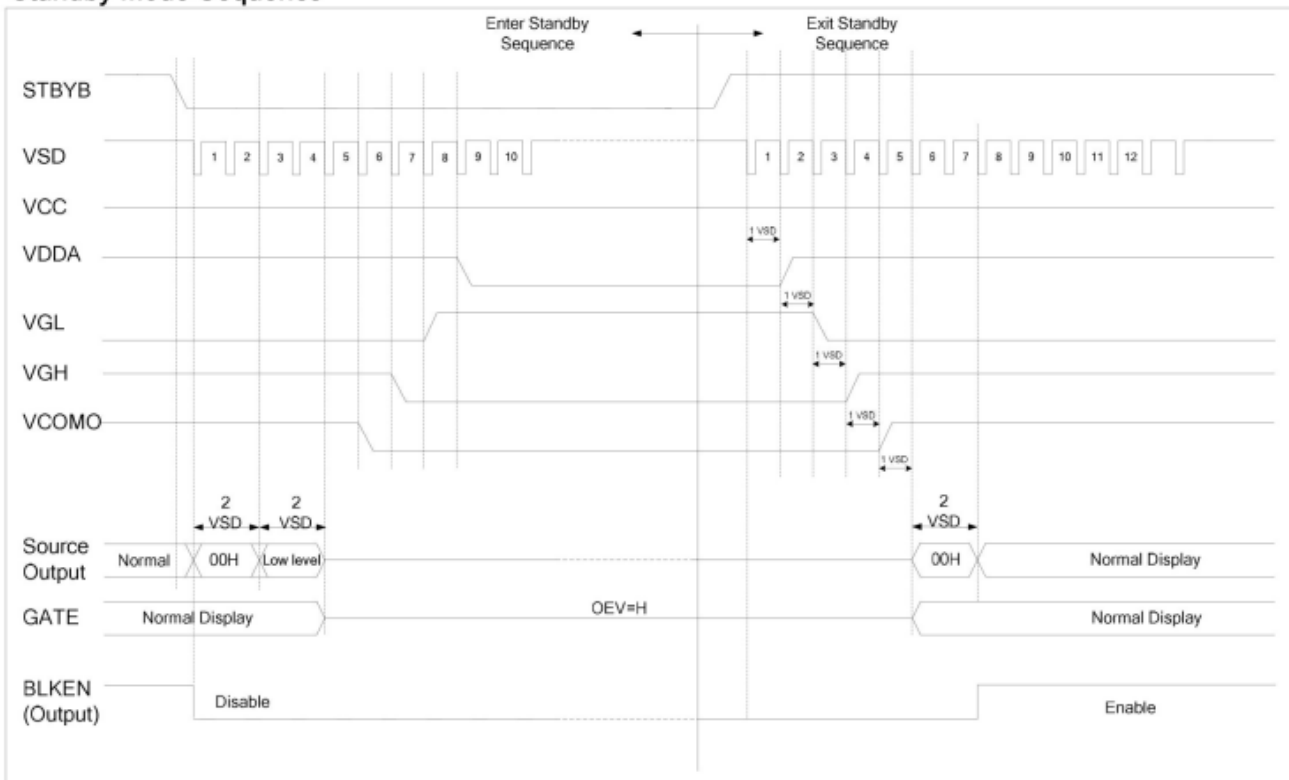
Parameter	Symbol	Value			Unit
		Min.	Typ.	Max.	
Vertical display area	tvd	600			H
VSD period time	tv	624	635	750	
VSD pulse width	tpw	1	-	20	
VSD Blanking	tvb	23			
VSD Front Porch	tvfp	1	12	127	

3.3 Power On/Off Sequence

In order to prevent IC from power on reset fail, the rising time (TPOR) of the digital power supply VDD should be maintained within the given specifications. Refer to "AC Characteristics" for more detail on timing.



Standby Mode Sequence



Note : Low level=3FH , when NBW=L(Normally white)
 Low level=00H , when NBW=H(Normally black)

3.4 Back-Light Unit

The Back-light system is an edge-lighting type with 30white LEDs (Light Emitting Diode). The characteristics of 30 white LEDs are shown in the following tables.

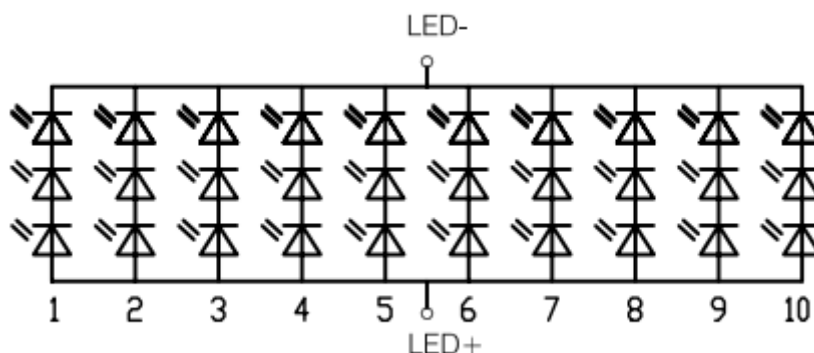
(Ta= Room Temp)

Characteristics	Symbol	Min.	Typ.	Max.	Unit	Note
Forward Voltage	VB	7.8	9.6	10.2	V	
Forward Current	IB	-	200	-	mA	(1)
Power Consumption	P _{BL}	-	1920	-	mW	(2)
LED Lifetime	-	35000	50000	-	hr	(3)

Note (1) LEDs in 3 series x 10 parallel type.

(2) Where IB = 200mA, VB = 9.6, P_{BL} = VB × IB

(3) The environmental conducted under ambient air flow, at Ta=25°C ± 2°C, 60%RH ± 5%



4. Optical Characteristics

4.1 Optical characteristic of the LCD

The following items are measured under stable conditions. The optical characteristics should be measured in a dark room or equivalent state with the methods.

Measuring equipment: BM-7A

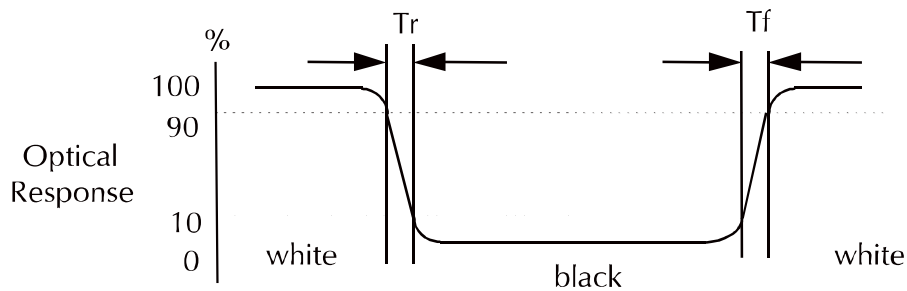
Item	Symbol	Condition	Min	Type	Max	Unit	Note	
Brightness	B		360	450	--	cd/m ²		
Response Time	T _r	θ=0°	-	13	20	ms	.	
	T _f		--	15	25	ms		
Contrast Ratio	CR	At optimized viewing angle	600	800	--	--		
Luminance Uniformity	ΔL		70	75		%		
Color Chromaticity (CIE 1931)	White	W _x	θ=0° Normal Viewing Angle	0.260	0.310	0.360	--	BM-7A
		W _y		0.280	0.330	0.380		
Viewing Angle	Hor.	θ _R	CR≥10	80	85	--	Degree	
		θ _L		80	85	--		
	Ver.	θ _U		80	85	--		
		θ _D		80	85	--		

a. Test equipment setup

After stabilizing and leaving the panel alone shall be warmed up for the stable operation of LCM, the measurement should be executed. Measurement should be executed in a stable, windless, and dark room. Optical specifications are measured by Topcon BM-7(fast) with a viewing angle of 2° at a distance of 50cm and normal direction.

b. Definition of response time: Tr and Tf

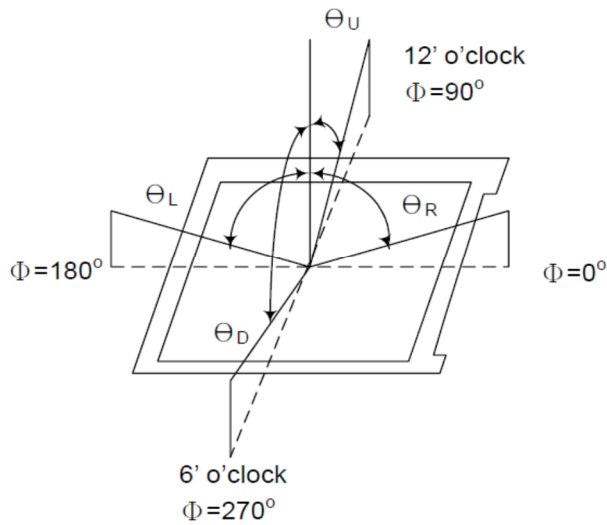
The response time is defined as the following figure and shall be measured by switching the input signal for "black" and "white".



c. Definition of contrast ratio:

$$\text{Contrast Ratio (CR)} = \frac{\text{Brightness measured when LCD is at "white state"}}{\text{Brightness measured when LCD is at "black state"}}$$

- d. Measured at the center area of the panel when all the input terminals of LCD panel are electrically opened.
- e. View Angle



- f. Definition of Luminance of White: Luminance of white at the center points

Light Source of Back-Light Unit	LED Type
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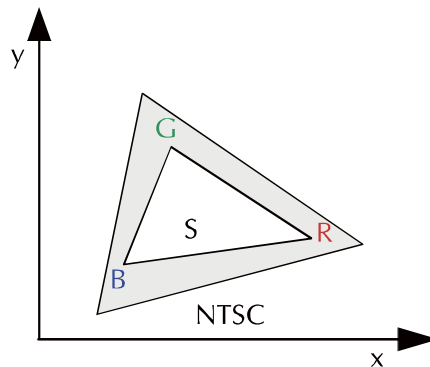
- g. Definition of White Uniformity

$$\text{White Uniformity} = \frac{\text{Min. luminance of white among 9-points}}{\text{Max. luminance of white among 9-points}} \times 100\%$$

- h. The definition of Color Gamut -Color Chromaticity CIE 1931

Color coordinate of white & red, green, blue at center point.

$$\text{Color Gamut : NTSC(\%)} = (\text{RGB Triangle Area} / \text{NTSC Triangle Area}) \times 100$$



5. I/O Terminal

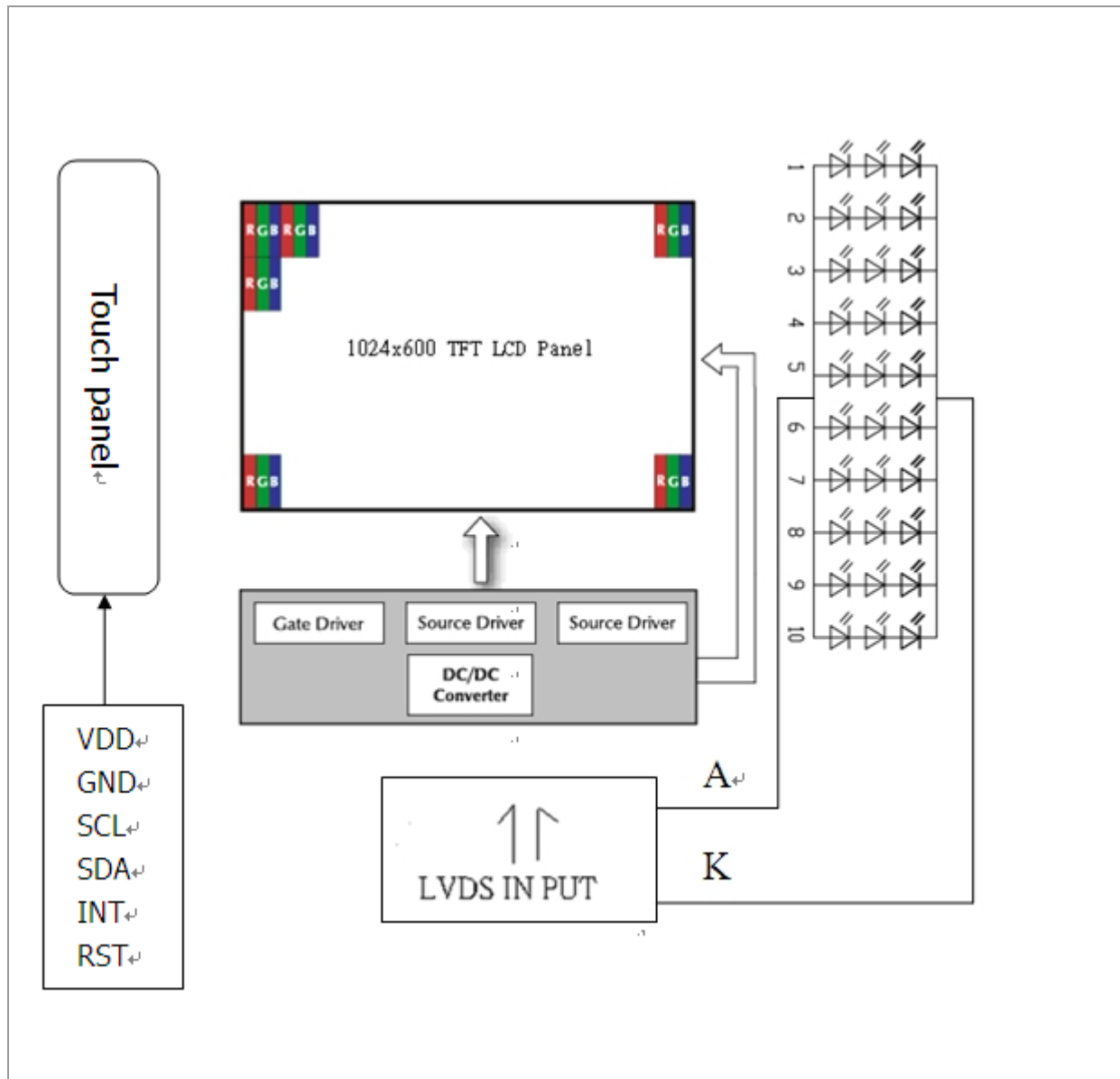
5.1 Pin Assignment

Pin No.	Symbol	I/O	Function	Remark
1	VCC/VDD	P	Power Supply for system 3.3V	
2	GND	P	Ground	
3	RxIN0-	I	LVDS Data Differential Pair 0 input	
4	RxIN0+	I	LVDS Data Differential Pair 0 input	
5	GND	P	Ground	
6	RxIN1-	I	LVDS Data Differential Pair 1 input	
7	RxIN1+	I	LVDS Data Differential Pair 1 input	
8	GND	P	Ground	
9	RxIN2-	I	LVDS Data Differential Pair 2 input	
10	RxIN2+	I	LVDS Data Differential Pair 2 input	
11	GND	P	Ground	
12	RxCLK-	I	Negative LVDS differential clock input	
13	RxCLK+	I	Positive LVDS differential clock input	
14	GND	P	Ground	
15	RxIN3-	I	LVDS Data Differential Pair 3 input	
16	RxIN3+	I	LVDS Data Differential Pair 3 input	
17	GND	P	Ground	
18	LED_A	P	Power for LED backlight anode	
19	LED_K	I	Power for LED backlight cathode	
20	GND	P	Ground	

I: Input, O: Output, P: Power

Notes: VSS Pin must ground contact, can not be floating.

5.2 Block Diagram



6. Displayed Color and Input Data

	Color & Gray Scale	Data Signal																							
		R7	R6	R5	R4	R3	R2	R1	R0	G7	G6	G5	G4	G3	G2	G1	G0	B7	B6	B5	B4	B3	B2	B1	B0
Basic Color	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Green	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	Blue	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
	Cyan	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	Magenta	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
Red	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
	Red(1)	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
	Red(2)	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	
	Red(127)	0	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	
	Red(254)	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
Red(255)	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
Green	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
	Green(1)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	
	Green(2)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	
	Green(127)	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	0	0	0	0	0	0	0	
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	
	Green(254)	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	
Green(255)	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0		
Blue	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
	Blue(1)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	
	Blue(2)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	
	Blue(127)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	
	Blue(254)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	0	
Blue(255)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1		

0 : Low level voltage, 1 :High level voltage

Each basic color can be displayed in 256 gray scales from 8 bit data signals. With the combination of total 24 bit data signals, the 16.7M-color display can be achieved on the screen.

7. Touch Screen Panel Specifications

7.1 Touch Panel

Item	Specification	Unit
Screen Size	7.0 Inches	Diagonal
Type	Transparent Type Projected Capacitive Touch Panel	--
Input Mode	Human's Finger/ Gloves	--
Point	5	--
Interface	I2C	--
Cover Glass Pencil-Handness	6H(min) by JIS K5400	--
IC Solution	IC : GT911	--

7.2 Electrical Characteristics

7.2.1 Absolute Maximum Ratings

Parameter	Min.	Max.	Unit
Analog power AVDD28 (please refer to AGND)	2.66	3.47	V
VDDIO (please refer to DGND)	1.7	3.47	V
Voltage on digital I/O	-0.3	3.47	V
Voltage on analog I/O	-0.3	3.47	V
Range of operating temperature	-40	85	°C
Range of storage temperature	-60	125	°C
ESD susceptibility (HB Model)	—	±2	KV

7.2.2 Recommended Operating Conditions

Parameter	Min.	Typ.	Max.	Unit
AVDD28	2.8	-	3.3	V
VDDIO	1.8	-	AVDD28	V
Operating temperature	-20	-	85	°C

7.2.3 AC Electrical Characteristics

(Ambient temperature:25°C, AVDD28=2.8V, VDDIO=1.8V)

Parameter	Min.	Typ.	Max.	Unit
OSC oscillation frequency	59	60	61	MHz
I/O output rise time, low to high	-	14	-	ns
I/O output fall time, high to low	-	14	-	ns

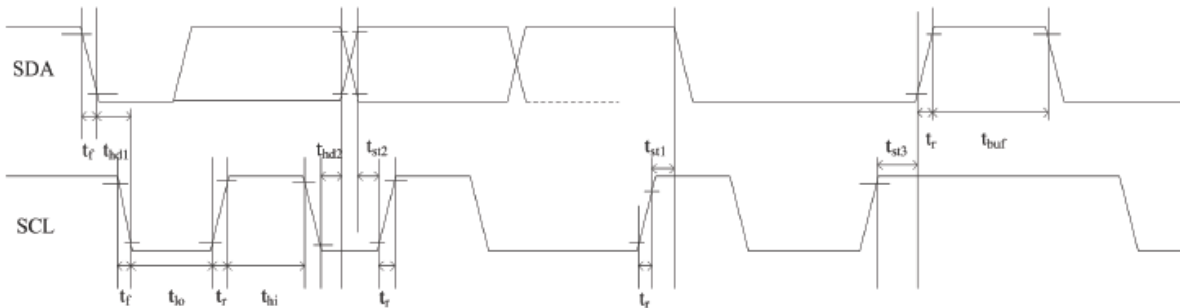
7.2.4 DC Electrical Characteristics

(Ambient temperature:25°C, AVDD28=2.8V)

Parameter	Min.	Typ.	Max.	Unit
Normal mode operating current	-	13	-	mA
Green mode operating current	-	4.5	-	mA
Sleep mode operating current	70	-	120	uA
Doze mode operating current	-	1.3	-	mA
Digital input low voltage/VIL	-0.3	-	0.25*VDDIO	V
Digital input high voltage/VIH	0.75*VDDIO	-	VDDIO+0.3	V
Digital output low voltage/VOL	-	-	0.15*VDDIO	V
Digital output high voltage/VOH	0.85*VDDIO	-	-	V

7.3 I2C Timing

GT9110 provides a standard I²C interface for SCL and SDA to communicate with the host. GT9110 always serves as slave device in the system with all communication being initialized by the host. It is strongly recommended that transmission rate be kept at or below 400Kbps. The I²C timing is shown below:



Test condition 1: 1.8V host interface voltage, 400Kbps transmission rate, 2K pull-up resistor

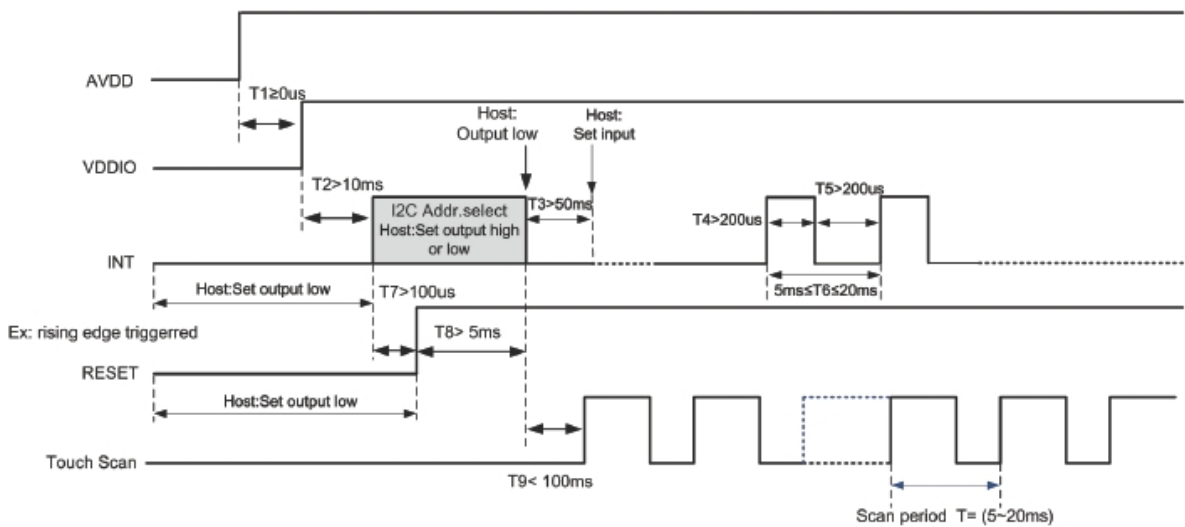
Parameter	Symbol	Min.	Max.	Unit
SCL low period	t_{lo}	1.3	-	us
SCL high period	t_{hi}	0.6	-	us
SCL setup time for Start condition	t_{st1}	0.6	-	us
SCL setup time for Stop condition	t_{st3}	0.6	-	us
SCL hold time for Start condition	t_{hd1}	0.6	-	us
SDA setup time	t_{st2}	0.1	-	us
SDA hold time	t_{hd2}	0	-	us

Test condition 2: 3.3V host interface voltage, 400Kbps transmission rate, 2K pull-up resistor

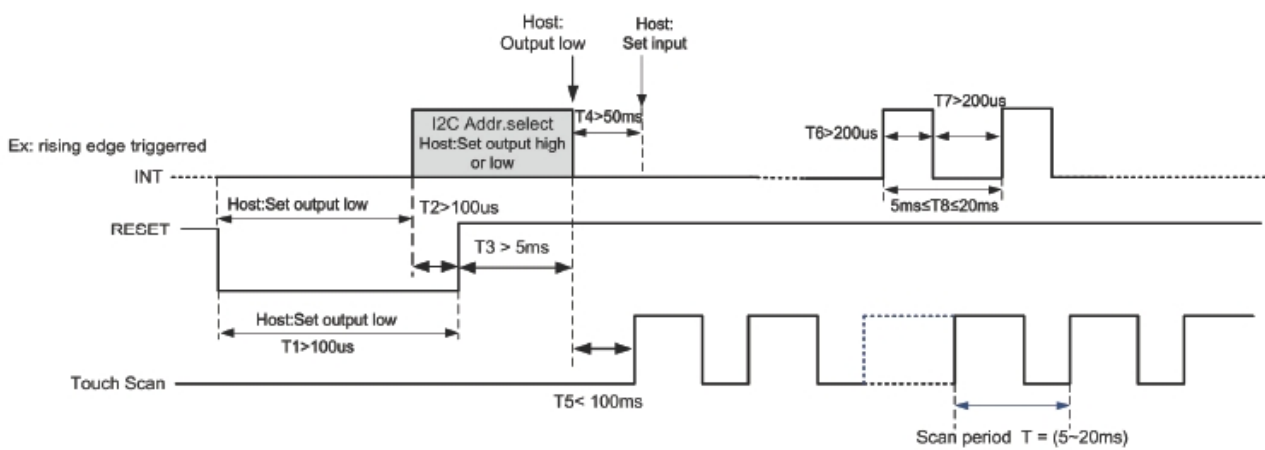
Parameter	Symbol	Min.	Max.	Unit
SCL low period	t_{lo}	1.3	-	us
SCL high period	t_{hi}	0.6	-	us
SCL setup time for Start condition	t_{st1}	0.6	-	us
SCL setup time for Stop condition	t_{st3}	0.6	-	us
SCL hold time for Start condition	t_{hd1}	0.6	-	us
SDA setup time	t_{st2}	0.1	-	us
SDA hold time	t_{hd2}	0	-	us

GT9110 supports two I2C slave addresses: 0xBA/0xBB and 0x28/0x29. The host can select the address by changing the status of Reset and INT pins during the power-on initialization phase. See the diagram below for configuration methods and timings:

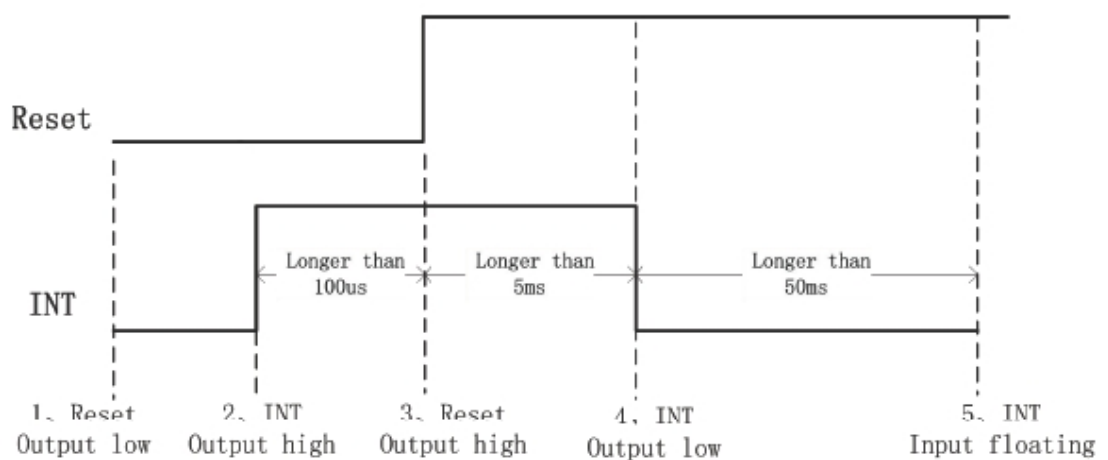
Power-on Timing:



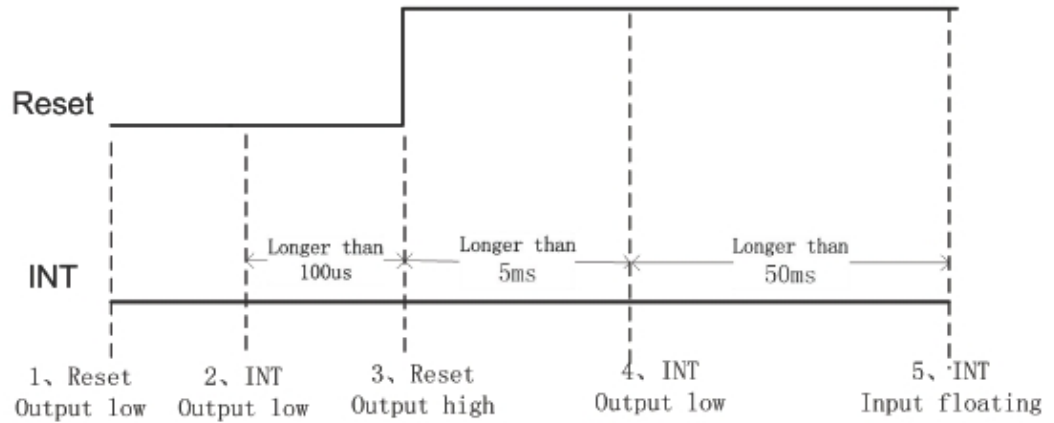
Timing for host resetting GT9110:



Timing for setting slave address to 0x28/0x29:



Timing for setting slave address to 0xBA/0xBB:



7.4 Pin Assignments and Definitions.

Item	Name	Function
1	VDD(3.3V)	Power supply 3.3V
2	GND	Ground
3	SCL	I2C Clock
4	SDA	I2C Data
5	INT	Interrupt request to the host
6	RST	External Reset, active low

8. Reliability Condition

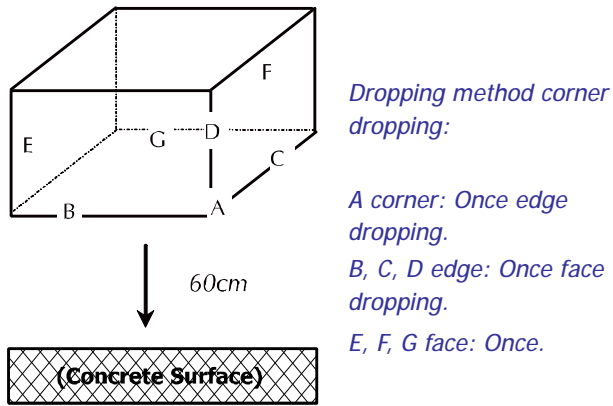
No change on display and in operation under the following test condition.

Condition: Unless otherwise specified, tests will be conducted under the following condition.

Temperature: 20°C ± 5°C.

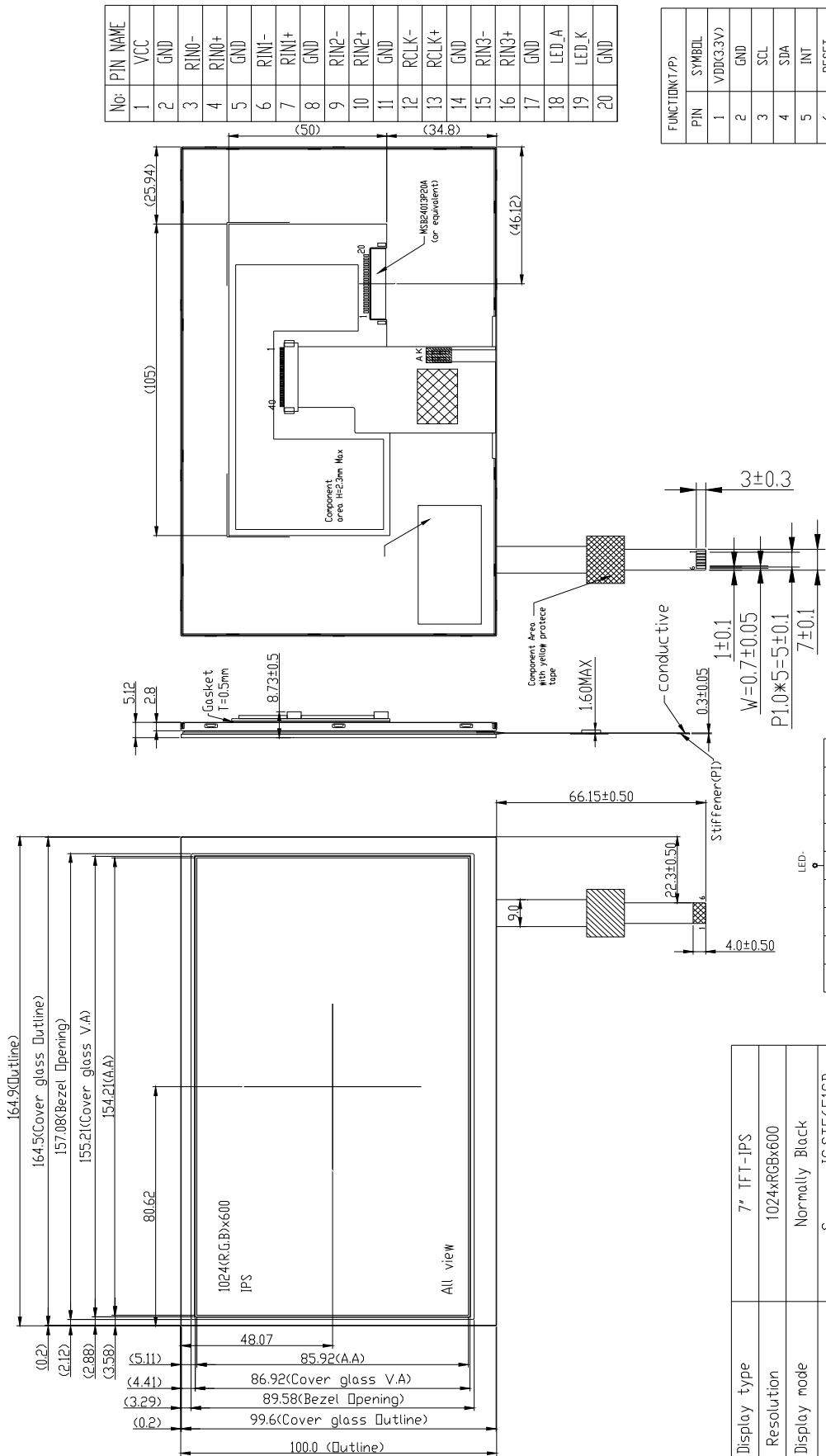
Humidity: 65% ± 5%RH.

Tests will be not conducted under functioning state.

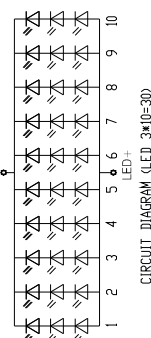
No.	Parameter	Condition	Notes
1	High Temperature Operating	70°C±2°C, 240hrs	
2	Low Temperature Operating	-20°C±2°C, 240hrs	1
3	High Temperature Storage	80°C±2°C, 240hrs.	2
4	Low Temperature Storage	-30°C±2°C, 240hrs.	1,2
5	High Temperature and High Humidity Operation Test	60°C±2°C,90%, 240hrs.	1,2
6	Vibration Test	Total fixed amplitude: 1.5mm. Vibration Frequency: 10~55Hz. One cycle 60 seconds to 3 direction of X, Y, Z each 15 minutes.	3
7.	Drop Test	To be measured after dropping from 60cm high on the concrete surface in packing state. 	

- Notes:
1. No dew condensation to be observed.
 2. The function test shall be conducted after 4 hours storage at the normal temperature and humidity after removed from the test chamber.
 3. Vibration test will be conducted to the product itself without putting I in a container.

9. Dimensional Outlines



CIP connector: Molex 52271-0619 or equivalent



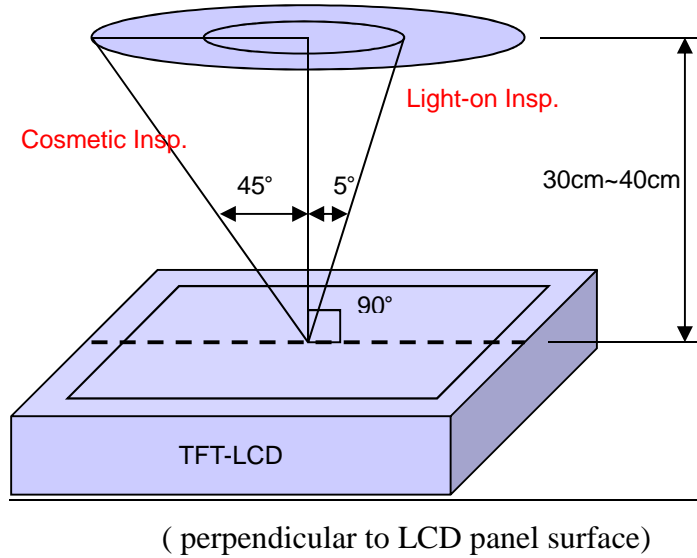
Display type	7" TFT-IPS
Resolution	1024xRGBx600
Display mode	Normally Black
Driver IC	Source IC:ST15651CB Gate IC:ST15021
Viewing Direction	All view
Viewing Angle(U/D/L/R)	85/85/85/85
Brightness(Center point)	450cd/m ² Typ.
Color Chromaticity	x=0.31±0.05, y=0.33±0.05
Backlight	LED 30pcs, 3S10P
Operating Temperature	-20~+70°C
Storage Temperature	-30~+ 80°C
Interface	LVDS

10. Incoming Inspection Standards

10.1 Inspection and Environment Conditions

10.1.1 Inspection Conditions:

- (1) Inspection Distance: 35 cm±5cm
- (2) View Angle : Light-on Inspection Angle : ±5°
Cosmetic Inspection Angle : ±45°



10.1.2 Environment Conditions:

Ambient Temperature		23°C ± 5°C
Ambient Humidity		55% ± 10%RH
Ambient Illumination	Cosmetic Inspection	more than 600 Lux
	Functional Inspection	300~500 Lux

10.1.3 Sampling Conditions:

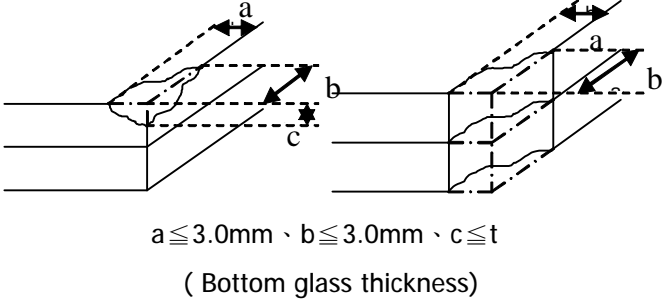
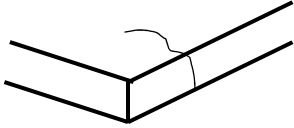
- (1) Lot Size: Quantity of shipment lot per model
- (2) Sampling Method:

Sampling Plan		MIL-STD-105E
		Normal Inspection, Single Sampling
		Level II
AQL	Major Defect	1.0%
	Minor Defect	1.5%

- (3) The classification of Major(MA) and Minor(MI) defects is shown as 3. Inspection Criteria.

10.1.4 Inspection Criteria

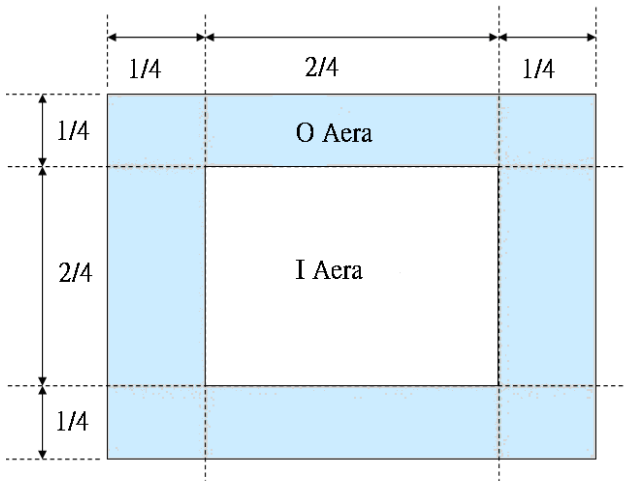
10.1.4.1 Cosmetic Inspection(Panel):

Item	Judgment Criteria	Classification
Chipping on Panel	 <p>$a \leq 3.0\text{mm}$、$b \leq 3.0\text{mm}$、$c \leq t$ (Bottom glass thickness)</p>	MA
Scratch on Panel *Note-2	<p>$W \leq 0.05\text{mm}$ or $L < 5\text{mm}$: Ignored $0.05\text{mm} < W \leq 0.1\text{mm}$ and $L \leq 5\text{mm}$: $N \leq 5$ $W > 0.1\text{mm}$ or $L > 5\text{mm}$: Not allowed</p>	MI
Bubble or Dent on Panel *Note-3	<p>$D \leq 0.2\text{mm}$: Ignored $0.2\text{mm} < D \leq 0.3\text{mm}$: $N \leq 5$ $D > 0.3\text{mm}$: Not allowed</p>	MI
Panel Crack	 <p>Not Allowed crack</p>	MA
Bezel Deformation	Obvious deformation is not allowed.	MI
Bezel Oxidation	Not allowed if it rusts continuously over 1 cm (It is out of warranty with rusted tin plate)	MI
Bezel Scratch	$L \leq 20\text{mm}$, $W \leq 0.2$, $N \leq 3$	MI
Metal Squash Dent /Flange(Front Side)	$D(W) \leq 1, L \leq 3, N \leq 3;$	MI
B/L High Voltage Wire Denudation	Not allowed	MA
Polarizer flaw or leak out resin	Defect is defined as the active area.	MI
Outline Dimension	Must in Spec, refer to related product spec.	MI

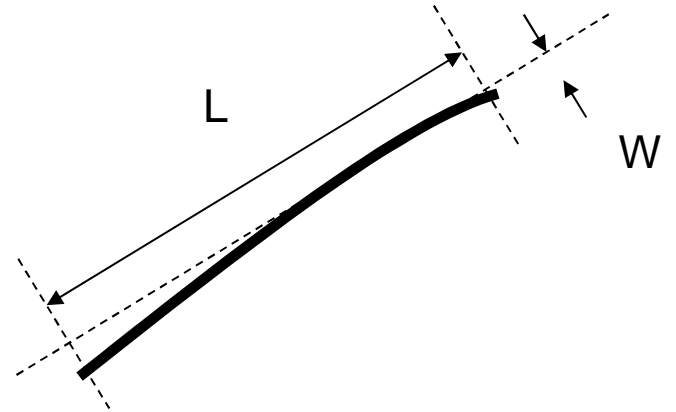
10.1.4.2 Functional Inspection:

Item	Judgment Criteria			Classification
	Area(Note1)	I	O	
Point Defect	Bright dot	Random	2	
		2 dots adjacent	0	0
		3 dots adjacent or more	0	0
	Dark dot	Random	3	
		2 dots adjacent	1	
		3 dots adjacent or more	0	0
	Total Dot Defect		5	
	Distance	Distance between Bright and Bright dot	$L \geq 5\text{mm}$	
		Distance between Bright and Dark dot	$L \geq 5\text{mm}$	
		Distance between Dark dot	$L \geq 5\text{mm}$	
(1) It is defined as Point Defect if defect area $> 0.5\text{dot}$ (2) It is ignored if defect area $\leq 0.5\text{dot}$ (3) Weak point defect will be defined as Bright Dot if it can be observed through ND filter 5% (Full Screen Black Inspection)				MI
Line Defect	Obvious vertical or horizontal line defect is not allowed.			MA
Mura	Not allowed if it can be observed through ND Filter 5 %			MI
Foreign Material in spot shape *Note-3	$D \leq 0.2\text{mm}$: Ignored $0.2\text{mm} < D \leq 0.5\text{mm}$: $N \leq 8$ $D > 0.5\text{mm}$: Not allowed			MI
Foreign Material in line or spiral shape *Note-4	$W \leq 0.05\text{mm}$ or $L \leq 5\text{mm}$: Ignored $0.05\text{mm} < W \leq 0.2\text{mm}$ and $L 1.0\text{mm} \leq 5\text{mm}$: $N \leq 8$ $W > 0.2\text{mm}$ or $L > 5\text{mm}$: Not allowed			MI
Display Function Abnormal	No Malfunction can be allowed			MA

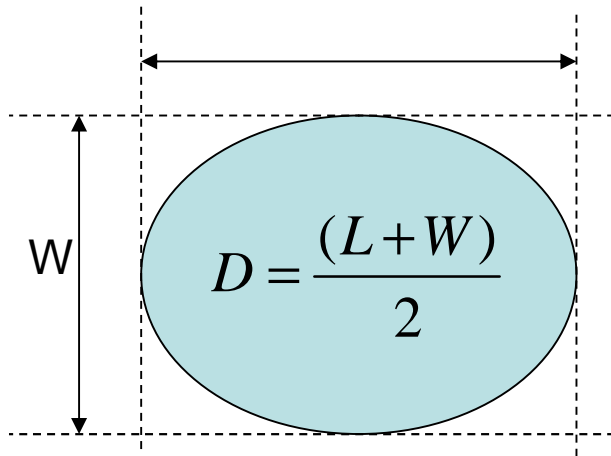
Note-1 : I/O Area Definition



Note-2 : Polarizer Scratch



Note-3 : Spot Foreign Material
($W \geq L / 4$)



Note-4 : Line or Spiral Foreign Material
($W < L / 4$)

