Display Elektronik GmbH





DEM 16230 FGH-PW

Product Specification

Ver.: 4

28.11.2016

Revision History

VERSION	DATE	Note
0	27.11.2012	First Issue
1	18.11.2014	Modify Vout-VSS, Response Time and B/L Information.
2	11.01.2016	Add Pull Tape
3	25.02.2016	Modify Precautions in use of LCD Modules & Static Electricity Test
4	28.11.2016	Add FPC Bending Rule

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1. General Specification

The Features of the Module is description as follow:

- Module dimension: 72.10 x 29.60 x 9.40 mm
- View area: 61.00 x 15.10 mm
- Active area: 56.20 x 11.50 mm
- Number of Characters: 16 Characters x 2 Lines
- Dot size: 0.55 x 0.65 mm
- Dot pitch: 0.60 x 0.70 mm
- Character size: 2.95 x 5.55 mm
- Character pitch: 3.55 x 5.95 mm
- LCD type: FSTN Positive Transflective
- Duty: 1/16 , 1/5 Bias
- View direction: 6 o'clock
- Backlight Type: LED, White
- IC: ST7032 (Sitronix)

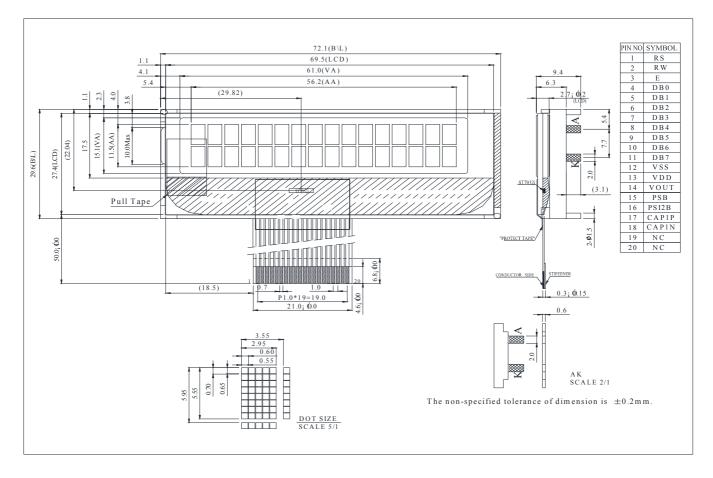
2. Interface Pin Function

Pin No.	Symbol	Level	Description
			Select registers.
1	RS	H/L	0: Instruction register (for write)
'	NO	11/	Busy flag & address counter (for read)
			1: Data register (for write and read)
			Select read or write (In parallel mode).
2	R/W	H/L	0: Write
			1: Read
3	Е	H,H→L	Starts data read/write. ("E" must connect to "VDD" when
5		· ı,ı ı→∟	serial interface is selected.)
4	DB0	H/L	Data bus line
5	DB1	H/L	Data bus line
6	DB2	H/L	Data bus line
7	DB3	H/L	Data bus line
8	DB4	H/L	Data bus line
9	DB5	H/L	Data bus line
10	DB6/SCL	H/L	Data bus line
	220,002		(In I2C interface DB6 (SCL) is clock input.
			SDA and SCL must connect to I2C bus (I2C bus is to
			connect a resister between SDA/SCL and the power of
			I2C bus).
11	DB7/SDA	H/L	Data bus line
			(In I2C interface DB7 (SDA) is input data.
			SDA and SCL must connect to I2C bus (I2C bus is to
			connect a resister between SDA/SCL and the power of
			I2C bus).
12	Vss	0V	Ground

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13	Vdd	3.3/5.0V (bon=1 Max=3.5 V	Supply Voltage for logic		
14	Vout	(Variable)	Operating voltage for LCD		
15	PSB		Interface selection 0:serial mode ("E" must connect to "VDD" when serial mode is selected.) 1:parallel mode(4/8 bit) In I2C interface PSB must connect to VDD		
16	PSI2B		PSB PSI2B Interface 0 0 No use 0 1 SI4 1 0 SI2 (l ² C) 1 1 Parallel 68		
17	CAP1P		For voltage booster circuit(VDD-VSS)		
18	CAP1N		External capacitor about 0.1u~4.7uf		
19	NC		No connection		
20	NC		No connection		

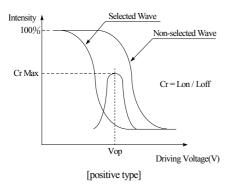
3. Counter Drawing



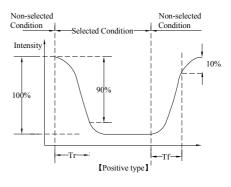
4. Optical Characteristics

ltem	Symbol	Condition	Min	Тур	Max	Unit
	θ	CR≧2	0	_	30	ψ= 180°
	θ	CR≧2	0		60	
View Angle	θ	CR≧2	0	—	45	ψ= 90°
	θ	CR≧2	0	—	45	-
Contrast Ratio	CR	_	_	5	_	_
	T Rise	_		150	200	ms
Response Time	T Fall	—	_	150	200	ms

Definition of Operation Voltage (Vop)



Definition of Response Time (Tr , Tf)



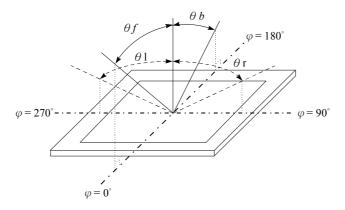
Conditions :

Operating Voltage: Vop

Viewing Angle($\theta \cdot \phi$) : $0^{\circ} \cdot 0^{\circ}$

Frame Frequency: 64 Hz Driving Waveform : 1/N duty , 1/a bias

Definition of viewing angle(CR≥2)



5. Absolute Maximum Ratings

Item	Symbol	Min	Тур	Мах	Unit
Operating Temperature	Тор	-20	_	+70	°C
Storage Temperature	Тѕт	-30	_	+80	°C
Input Voltage	Vin	-0.3	_	V _{DD} +0.3	V
Power Supply Voltage	VDD-VSS	-0.3	_	+6.0	V
LCD Driver Voltage	VLCD	2.7	_	7.0	V

6. Electrical Characteristics

Item	Symbol	Condition	Min	Тур	Мах	Unit
Supply Voltage For			0	0.0	5	Ň
Logic	V _{DD} -V _{SS}		3	3.3	(bon=1 max=3.5V)	V
		Ta=-20□	_		_	V
Supply Voltage For LCD	Vout-Vss	Ta=25⊡	4.3	4.5	4.7	V
		Ta=70 □	_	_	—	V
Input High Volt.	VIH		0.7 V _{DD}	_	V _{DD}	V
Input Low Volt.	VIL			_	0.2 V _{DD}	V
Output High Volt.	V _{OH}	_	0.8 V _{DD}	_	Vdd	V
Output Low Volt.	V _{OL}	_			0.2V _{DD}	V
Supply Current	IDD	V _{DD} =3.3V	0.15	0.2	0.4	mA

Please kindly consider to design the Vop to be adjustable while programing the software to match LCD contrast tolerance.

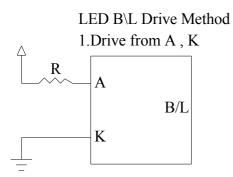
7. Backlight Information

Specification

PARAMETER	SYMBOL	MIN	ТҮР	МАХ	UNIT	TEST CONDITION	
Supply Current	ILED	_	16	20	mA	V=3.5V	
Supply Voltage	V	3.4	3.5	3.6	V	—	
Reverse Voltage	VR	_	_	5	V	—	
Luminance	IV	240	300		CD/M ²	ILED=16mA	
(Without LCD)	IV	240	300	_	CD/IVI-		
LED Life Time						ILED=16mA	
(For Reference	_	_	50000	_	Hr.	25°C, 50-60%RH,	
only)						(Note 1)	
Color	White						

Note: The LED of B/L is drive by current only, drive voltage is for reference only. drive voltage can make driving current under safety area (current between minimum and maximum).

Note 1:50000 hours is only an estimate for reference.



8. Reliability

Content of Reliability Test (Wide temperature, -20°C~+70°C)

	Environmental Test						
Test Item	Content of Test	Test Condition	Note				
High Temperature storage	Endurance test applying the high storage temperature for a long time.	200hrs	2				
Low Temperature storage	Endurance test applying the low storage temperature for a long time.	-30°C 200hrs	1,2				
High Temperature Operation	Endurance test applying the electric stress (Voltage & Current) and the thermal stress to the element for a long time.	+70°C 200hrs					
Low Temperature Operation	Endurance test applying the electric stress under low temperature for a long time.	-20°C 200hrs	1				
High Temperature/ Humidity storage	The module should be allowed to stand at 60,90%RH max For 96hrs under no-load condition excluding the polarizer, Then taking it out and drying it at normal temperature.	+60°C,90%RH 96hrs	1,2				
Thermal shock resistance	The sample should be allowed stand the following 10 cycles of operation -20°C +25°C +70°C 30min 5min 30min 1 cycle	-20°C/+70°C 10 cycles					
Vibration test	Endurance test applying the vibration during transportation and using.	Total fixed amplitude : 1.5mm Vibration Frequency : 10~55Hz One cycle 60 seconds to 3 directions of X,Y,Z for Each 15 minutes	3				
Static electricity test	Endurance test applying the electric stress to the terminal.	VS=±600V(Contact), ±800v(Air), RS=330 Ω CS=150pF 10 times					

Note1: No dew condensation to be observed.

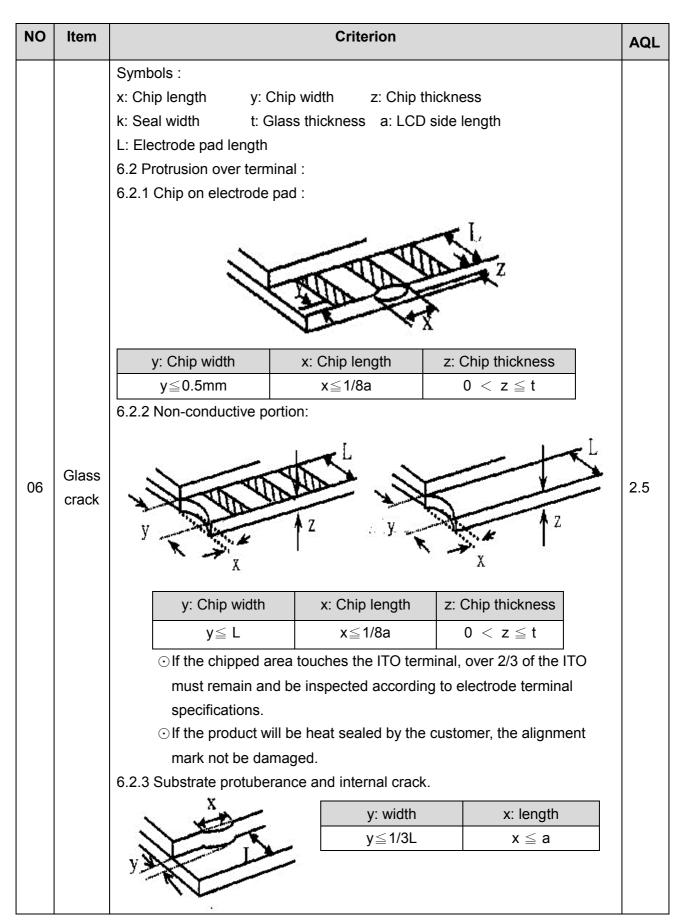
Note2: The function test shall be conducted after 4 hours storage at the normal Temperature and humidity after remove from the test chamber.

Note3: The packing have to including into the vibration testing.

9. Inspection specification

NO	Item	Criterion					
01	Electrical Testing	 1.1 Missing vertical, horizontal segment, segment contrast defect. 1.2 Missing character , dot or icon. 1.3 Display malfunction. 1.4 No function or no display. 1.5 Current consumption exceeds product specifications. 1.6 LCD viewing angle defect. 1.7 Mixed product types. 1.8 Contrast defect. 					
02	Black or white spots on LCD (display only)	 2.1 White and black spots on display ≤0.25mm, no more than three white or black spots present. 2.2 Densely spaced: No more than two spots or lines within 3mm 					
03	LCD black spots, white spots, contamination (non-display)	3.1 Round type $\Phi = (x + y) / \qquad $	2 ↓ ▼ ^Y	SIZE $\Phi \le 0.10$ $0.10 < \Phi \le 0.20$ $0.20 < \Phi \le 0.25$ $0.25 < \Phi$	Acceptable Q TY Accept no dense 2 1 0 Acceptable Q TY Accept no dense 2 As round type	2.5	
04	Polarizer bubbles	If bubbles are vi judge using blac specifications, n to find, must che specify direction	ck spot not easy eck in	Size Φ $\Phi \le 0.20$ $0.20 < \Phi \le 0.50$ $0.50 < \Phi \le 1.00$ $1.00 < \Phi$ Total Q TY	Acceptable Q TY Accept no dense 3 2 0 3 3	2.5	

NO	Item	Criterion					
05	Scratches	Follow NO.3 LCD black	spots, white spots, con	tamination			
		Symbols Define: x: Chip length y: (spots, white spots, con Chip width z: Chip Glass thickness a: LCE face and crack betweer y: Chip width Not over viewing area Not exceed 1/3k	thickness D side length n panels: x = 1/8a $x \le 1/8a$	AQL 2.5		
		Z≦1/2t	Not over viewing	x≦1/8a			
			area				
		$1/2t < z \leq 2t$	Not exceed 1/3k	x≦1/8a			
		\odot If there are 2 or more	chips, x is the total leng	gth of each chip.			

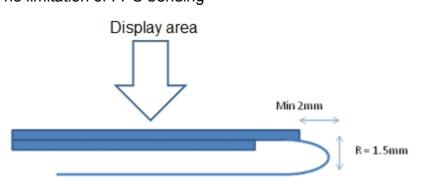


NO	Item	Criterion	AQL
07	Cracked glass	The LCD with extensive crack is not acceptable.	2.5
08	Backlight elements	 8.1 Illumination source flickers when lit. 8.2 Spots or scratched that appear when lit must be judged. Using LCD spot, lines and contamination standards. 8.3 Backlight doesn't light or color wrong. 	0.65 2.5 0.65
09	Bezel	9.1 Bezel may not have rust, be deformed or have fingerprints, stains or other contamination.9.2 Bezel must comply with job specifications.	2.5 0.65
10	PCB · COB	 10.1 COB seal may not have pinholes larger than 0.2mm or contamination. 10.2 COB seal surface may not have pinholes through to the IC. 10.3 The height of the COB should not exceed the height indicated in the assembly diagram. 10.4 There may not be more than 2mm of sealant outside the seal area on the PCB. And there should be no more than three places. 10.5 No oxidation or contamination PCB terminals. 10.6 Parts on PCB must be the same as on the production characteristic chart. There should be no wrong parts, missing parts or excess parts. 10.7 The jumper on the PCB should conform to the product characteristic chart. 10.8 If solder gets on bezel tab pads, LED pad, zebra pad or screw hold pad, make sure it is smoothed down. 10.9 The Scraping testing standard for Copper Coating of PCB X * Y<=2mm2 	 2.5 2.5 0.65 2.5 0.65 0.65 2.5 2.5 2.5 2.5
11	Soldering	 11.1 No un-melted solder paste may be present on the PCB. 11.2 No cold solder joints, missing solder connections, oxidation or icicle. 11.3 No residue or solder balls on PCB. 11.4 No short circuits in components on PCB. 	 2.5 2.5 2.5 0.65

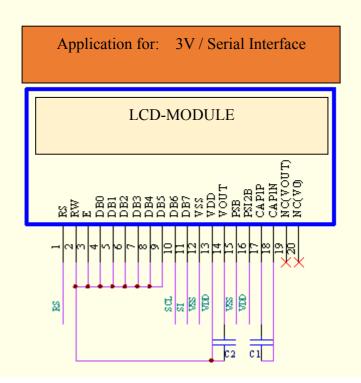
NO	ltem	Criterion	AQL
NO	Item General appearance	 12.1 No oxidation, contamination, curves or, bends on interface Pin (OLB) of TCP. 12.2 No cracks on interface pin (OLB) of TCP. 12.3 No contamination, solder residue or solder balls on product. 12.4 The IC on the TCP may not be damaged, circuits. 12.5 The uppermost edge of the protective strip on the interface pin must be present or look as if it cause the interface pin to sever. 12.6 The residual rosin or tin oil of soldering (component or chip component) is not burned into brown or black color. 12.7 Sealant on top of the ITO circuit has not hardened. 12.8 Pin type must match type in specification sheet. 12.9 LCD pin loose or missing pins. 	AQL 2.5 0.65 2.5 2.5 2.5 2.5 0.65 0.65 0.65 0.65 0.65
		 12.10 Product packaging must the same as specified on packaging specification sheet. 12.11 Product dimension and structure must conform to product specification sheet. 12.12 Visual defect outside of VA is not considered to be rejection. 	0.65

10. Precautions in use of LCD Modules

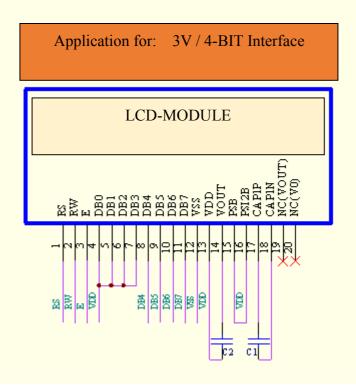
- (1) Avoid applying excessive shocks to the module or making any alterations or modifications to it.
- (2) Don't make extra holes on the printed circuit board, modify its shape or change the components of LCD module.
- (3) Don't disassemble the LCM.
- (4) Don't operate it above the absolute maximum rating.
- (5) Don't drop, bend or twist LCM.
- (6) Soldering: only to the I/O terminals.
- (7) Storage: please storage in anti-static electricity container and clean environment.
- (8) DISPLAY have the right to change the passive components, including R3,R6 & backlight adjust resistors. (Resistors, capacitors and other passive components will have different appearance and color caused by the different supplier.)
- (9) DISPLAY have the right to change the PCB Rev. (In order to satisfy the supplying stability, management optimization and the best product performance...etc, under the premise of not affecting the electrical characteristics and external dimensions, DISPLAY have the right to n
- (10) In owing 30
- (11) The limitation of FPC bending



11. Application Schematics



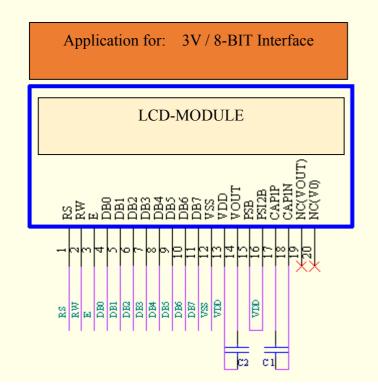
ST7032iover Glass
Bon:setbooster circuiton / FON = 1
Pinconnection:
01.EXT=0
02.OPR1=0
03.OPR2=0
04.SHLC⊨0
05.SHLS=0
06.OPF1=0
07.OPF2=0
08.CLS=1
09.Serial interface
10.VOUT=VIN(max35V) x 2
11.C1 connect01.uF~ 1uF(SMD)
12.C2 connect 0.47uF ~ 2.2uF(SMD)



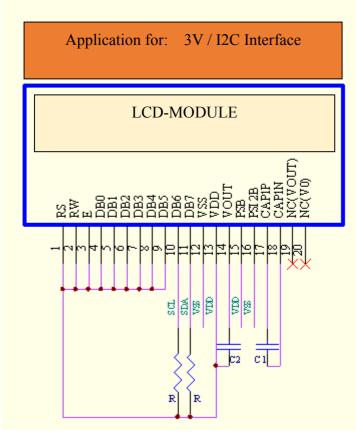
ST7032i over Glass
Bon : setbooster circuiton / FON = 1
Pinconnection:
01.EXT=0
02.OPR1=0
03.OPR2=0
04.SHLC=0
05.SHLS=0
06.OPF1=0
07.OPF2=0
08.CLS=1
09.4EIT interface
10.VOUT=VIN(max 3.5V) x 2
11.C1 connect01.uF ~ 1uF(SMD)
12.C2 connect 0.47uF ~ 2.2uF(SMD)

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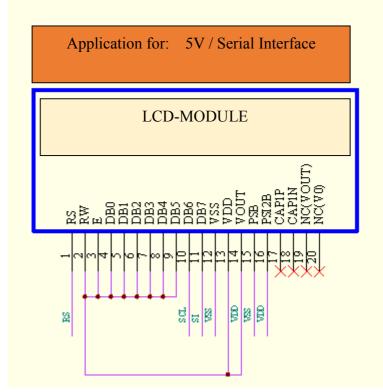
Production Specification



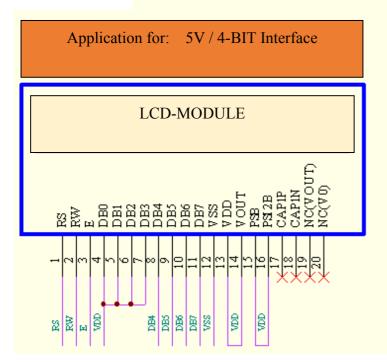
ST7032iover Glass
Bon : se tbooster circuiton FON = 1
Pinconnection:
01.EXT=0
02.OPR1=0
03.OPR2=0
04.SHLC=0
05.SHLS=0
06.OPF1=0
07.OPF2=0
08.CLS=1
09.8 HIT interface
10.VOUT=VIN(max 3.5V) x 2
11.C1 connect 01.uF ~ 1uF(SMD)
12.C2 c onnect 0.47uF ~ 2.2uF(SMD)



ST7032iover Glass
Bon : setbooster circuiton / FON = 1
Pin connection :
01.EXT=0
02.OPR1=0
03.OPR2=0
04.SHLC=0
05.SHLS=0
06.OPF1=0
07.OPF2=0
08.CLS=1
09.IIC interface
10.VOUT=VIN(max 3.5V) x 2
11.C1 connect 01.uF ~ 1uF(SMD)
12.C2connect 0.47uF ~ 2.2uF(SMD)



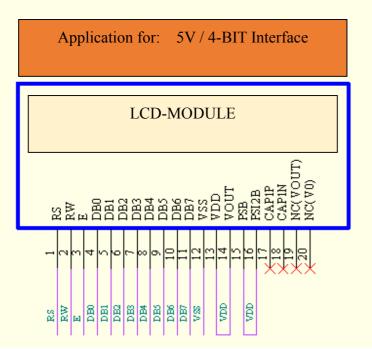
ST7032i over Glass
Bon: setbooster circuitOFF/FON=1
Pin connection:
01.EXT=0
02 OPR1=0
03.OPR2=0
04.SHLC=0
05.SHLS=0
06.OPF1=0
07.OPF2=0
08.CLS=1
09. Serial interface
10.VOUT=VDD(max 5.5V)



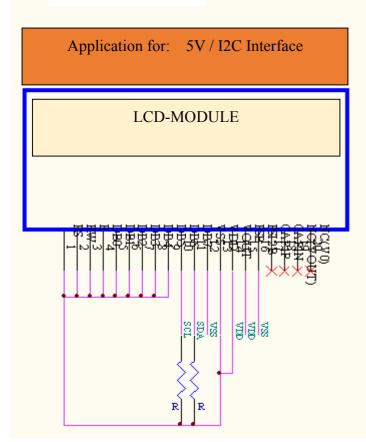
ST7032i over Glass Bon : set booster circuit OFF/ FON = 1
Pin connection:
01. EXT=0
02 OPR1=0
03 OPR2=0
04. SHLC=0
05.SHLS=0
06 OPF1=0
07. OPF2=0
08.CLS=1
09.4BIT interface
10. VOUT=VDD(max 5.5V)

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Production Specification



ST7032iover Glass
Bon : set booster circuit OFF / FON = 1
Pin connection :
01.EXT=0
02 OPR1=0
03.OPR2=0
04.SHLC=0
05.SHLS=0
06.OPF1=0
07.OPF2=0
0& CLS=1
09.8BIT interface
10.VOUT=VDD(max 5.5V)



ST7032iover Glass
Bon : set booster circuit OFF / FON = 1
Pinconnection:
01.EXT=0
02.OPR1=0
03.OPR2=0
04.SHLC=0
05.SHLS=0
06.OPF1=0
07.OPF2=0
08.CLS=1
09.IIC interface
10.VOUT=VDD(max 5.5V)